

SUPPLEMENT.

The Mining Journal, RAILWAY AND COMMERCIAL GAZETTE:

FORMING A COMPLETE RECORD OF THE PROCEEDINGS OF ALL PUBLIC COMPANIES.

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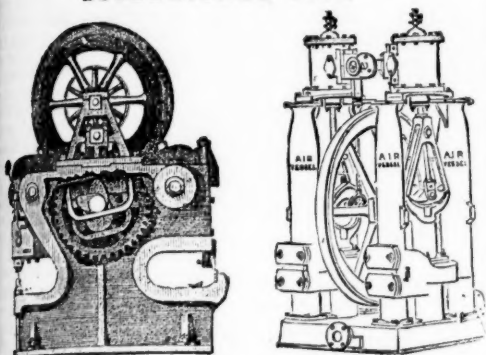
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LONDON, SATURDAY, NOVEMBER 10, 1877.

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PARIS,
BRONZE MEDAL, 1875.



ORDER OF THE CROWN OF PRUSSIA.



PALMOUTH,
SILVER MEDAL, 1867

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Geographical Congress, Paris, 1875—M. Favre, Contractor, having
exhibited the McKean Drill alone as the MODEL BORING MACHINE
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THE MCKEAN ROCK DRILLS

Are exclusively used, the advance made during eight consecu-
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Duke of Buccleuch's); Bewick Partners, Haydon Bridge; the Old Darren, Esgrair-
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Darlington; also Mr. Sewell, for Argentiferous Copper Mines, Peru; the Brats-
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DRESSED TO A PROFIT.

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in Teesdale, by Darlington, writing on the 20th March, 1876, says—"The yearly
profit on our Nanthead waste heaps amounted last year to £600, besides the ma-
chinery being occupied for some months in dressing ore-stuff from the mines. Of
course, if it had been wholly engaged in dressing wastes our returns would have
been greater; but it is giving us every satisfaction, and bringing the waste heaps
into profitable use, which would otherwise remain dormant."

Mr. T. B. STEWART, Manager of the Duke of Buccleuch's Mines,
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better, it gives increasing satisfaction, the ore being dressed more quickly, cheaply,
and satisfactorily than by any other method."

Mr. BAINBRIDGE, speaking of machinery supplied Colberry Mines,
says—"Your machinery saves fully one-half on old wages, and vastly more on the
wages we have now to pay. Over and above the saving in cost is the saving in ore,
which is a much short of 10 per cent."

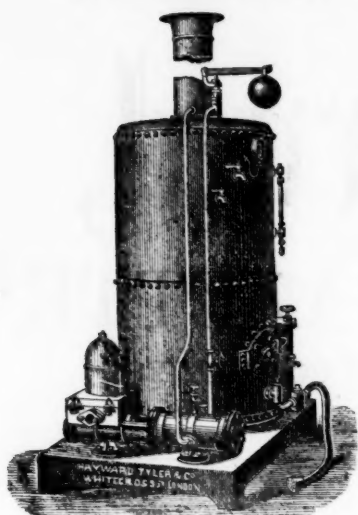
GREENSIDE MINE COMPANY, Patterdale, near Penrith, say—"The
separation which they make is complete."

Mr. MONTAGUE BEALE says—"It will separate ore, however close
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Mr. C. DODSWORTH says—"It is the very best for the purpose
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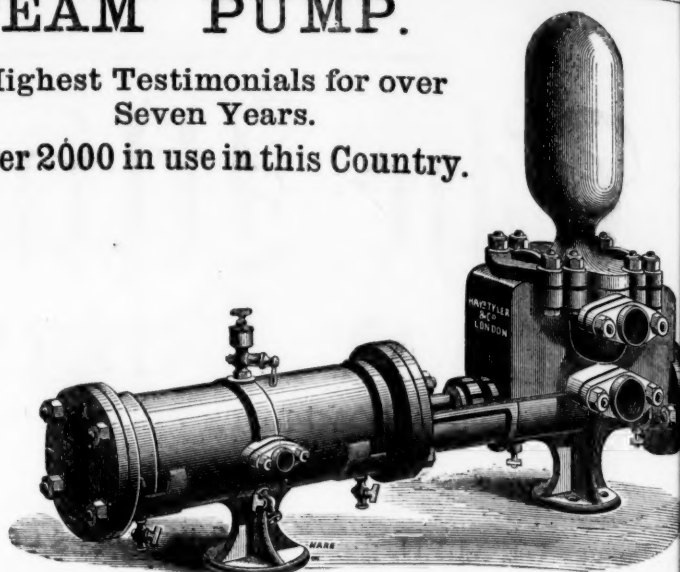
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"The 'Universal' (H. Tyler and Co.) Pump can certainly claim to be the simplest machine of its kind in the Exhibition."

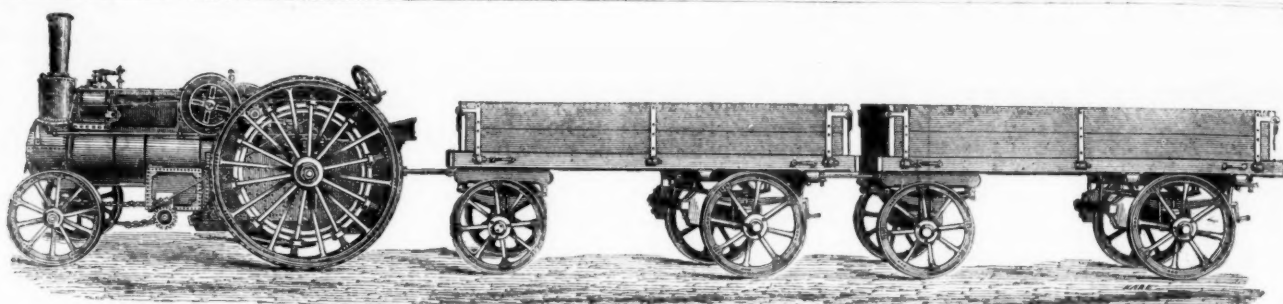
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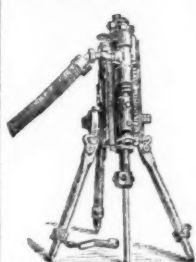
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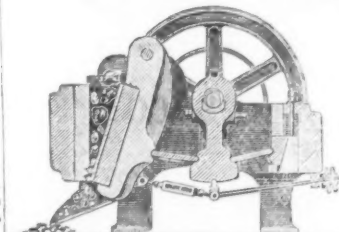
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Prices and particulars on application to the Patentees and Sole Makers,—

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Original Correspondence.

OUR COMMERCE IN THE SUPERIOR METALS.
BOARD OF TRADE RETURNS FOR TEN MONTHS OF THE
PRESENT YEAR.

The last but one month of the year has arrived, and the character of the metal trade and the prospects of mining for the remainder of the year can be pretty accurately determined. We are glad to say that the condition of things give considerable satisfaction; indeed, the hopes entertained are almost too buoyant, but at all events it is now perfectly clear that the business of mining will be more active during the next two months than it has been for the corresponding period of some years. This partly arises from the great advance in the price of tin, the recent reaction in the money market, so remarkable and abnormal that the brokers and joint-stock banks are discounting from 1½ to 1¼ below the minimum of the Bank of England, the impression prevailing, rightly or wrongly, being that the recent Russian successes will afford opportunity for peace negotiations, and a conviction that the state of trade, on the whole, is not so depressed as has been generally thought, and as some have endeavoured to persuade the public that it is.

Our exports for the ten months of all commodities are valued at £38,036,212, and the imports at £39,195,405. Taking both together the amount is about 14,000,000. more than the aggregate last year. For the month the value of exports is 18,372,693, compared with £17,773,274, for that month of 1876; that of imports is 36,537,002, compared with 29,657,517. Now, it is a mistake to suppose that exports do not represent profitable business; they in part consist of profits and repayments, and they give employment to our ships, sailors, labourers, carters, &c., enabling them to consume metals, and furnishing an impulse to the home trade in them. Moreover, of these imports there were re-exports to the value of £4,454,265, which must be added to the sum representing the sale of British productions to determine the real value of the export trade.

The commerce in the superior metals presents the following features:—Tin was imported to the amount of 869,828, in the ten months, against 1,012,483, in the same months of last year, and during the month the cost was 89,953, compared with October of that year, 75,496. Of this imported tin there was shipped to the value of £3,040, for the longer period, as compared with 368,367, in 1876; and for the shorter period 15,077, in comparison with 15,039, for the same time in that year. British tin was exported to the worth of £32,353, during the last ten months, and 343,105, in the corresponding months of last year. In October last past the value was £2,730, and that month twelvemonths 26,790. It appears, then, so far as the tin trade is concerned, that more British tin has been exported for the month and for the year to a considerable extent, and that very much less foreign tin has been imported this year than in the same time last year. The present condition of that commerce is favourable, especially to the production of Cornish Tin, for it is contended that *bona fide* stocks are low, and imports are decreasing. It is alleged that the Chinese are taking a very large proportion of all that the Great Eastern Archipelago yields, because they are either substituting it for sheet lead in tea packing or lining the tea chests with it. Moreover, tin is becoming a favourite metal in Asia Major generally, and the Hindoos make gods of it as they do of zinc; they use it for votive offerings to their deities, and decorate their temples with it, as the Chinese do their pagodas, and as the "wise man" did the Temple at Jerusalem. To the fact that the Chinese are using Straits tin so extensively is attributed the obvious falling off of shipments to this country. The Chinese pay a better price, and freights from Banca to the Celestial Empire are lower.

It is said that tin mining in Australia has not paid, that the miners are disheartened, that there is at present an indisposition on the part of merchants to consign it hither, and that really we are likely to have less and less foreign tin sent here during the remainder of this year. The advance in price has been sudden and signal. Experienced tin miners and dealers say that it is also sure. Within a short time the market value has risen 7½ per cent, and it is now 10½ per cent higher than it was at the lowest point before the reaction set in. The smelters are represented as giving 3½ per cent over the standard, and they continue their requirements. The animation may be sustained in some measure by speculators, but it did not originate with them; the public increase the consumption and are large buyers. Besides, it is not when metals or mining shares are at their lowest point that the public come in, they invariably buy in a rising market, and this justifies the metal broker and the miner in the belief they now so confidently entertain, that the movement will continue to be "up-hill."

In Cornwall there is great rejoicing at the prospect, and the values of mining shares, both on the Stock Exchange and the general mining share market, have risen out of proportion to the advance of the metal. Some dividend mine shares have gone up 50 per cent., and it is alleged—although we cannot vouch for it—that good productive mine shares have realised more by 500 per cent. "The good time coming" is also the good time come, and the bark of the miner sails before a fair wind. At the time of greatest depression the motto of the *Mining Journal* was "Nil Desperandum." We observe the reaction; the vista was long, but there was light beyond it. We now advise prudence and vigilance; the minor of all nations should adopt as his guide "*Nunquam Dormio*." We shall return to this subject again; our space admits of no more than to state that our best customer has been the United States. India is likely to take more than formerly. France and Russia deal largely with us, but Germany and Turkey have lately diminished their metal imports.

The Lead Trade proceeds with its usual steady course, but does not at present reveal the active tendency of tin. It is right, however, for holders of good prospective lead mining shares to be warned against parting with them in order "to go into tin." On the contrary, as lead is quiet wisdom would dictate to investors in lead mines to increase their interest in them, for come peace or war the metal market will as certainly have a buoyant future as tin has a triumphant present. Our imports for the ten months were valued at £1,692,205, against 1,460,829, the first ten months of 1876. In October they were 215,923, and October 12 months 211,775. The export was insignificant, but British lead was sent away to the extent of 784,074, during the last ten months, compared with 69,522, in the ten months of the year before. In the two Octobers the value respectively was 95,642, and 62,480.

The lead area of the United Kingdom is very great, and all we need ought to be supplied at home. China and Hong Kong show the largest imports from us, but it is scarcely expected that this will continue to be the case; Russia has always been our next best customer, Germany and France taking very little. Turkish imports are also small. The war has not influenced the export of lead, as was believed would be the case; the belligerents seem to have supplied themselves from America and from Dutch and German stocks. It is to be regretted that we cannot speak as favourably of copper as of the two sister metals. Very conflicting statements are made as to stocks, and heavy complaints are uttered as to our imports. There were for the ten months copper ore imported to the value of 964,514, and for last month 125,418. In 1876 the figures were 786,321, and 60,572. Regular, including pre-emptive, during ten months, 993,437; one month, 61,483, compared with 917,644, and 58,614, in 1876. Unwrought or part wrought this year so far 2,487,336; last month, 268,892. In 1876, 2,240,134, and 193,760. Of this copper there was re-exported during the ten months the worth of 865,316, against 1,187,912, the year preceding. In October the declared value was 74,188, and the preceding October 158,771. All the copper re-shipped was wrought or part wrought, and the falling off of these re-shipments will in the form of unwrought ingots, cakes, and slabs to the value of 688,830, and 84,994, in the two periods, comparing with 609,251, and 86,027, last year. Wrought or manufactured was sent off this year of the declared value of 818,644; last year up to Oct. 31, 853,370. That month this year the export was 82,836; last year, 93,714. Mixed or yellow metal sheathing was sent away

since Jan. 1 of the declared value of 1,025,956. In 1876 it was in the corresponding time 779,330. The last of the ten months it was 97,128, and in that month last year 90,682. This latter trade increases, as in former issues of the Journal we predicted it would. Brass, into which copper so largely enters, is a very steady export. For the ten months the value was 36,937, but little different from the ordinary amount. India, France, and Germany are the chief importers. Holland and Belgium rank next.

Zinc was imported crude and in cakes to the amount of 536,003, in the longer period, and manufactures of zinc and in unenumerated forms to the extent in value of 328,752. The imports for the month were not important. The increase upon previous years was steady and progressive, but not of magnitude. Of re-exports there are no returns. The recorded value of the export of British zinc is insignificant, and does not increase. It is the opinion of all persons competent to form one that the price of this metal is artificially kept up to the disadvantage of the trade and of that in galvanised iron.

The import of Pyrites, whether copper, iron, or sulphur, goes on rapidly increasing, the value was for the ten months 1,437,833, and for the month 114,050. Last year the returns answer for 1,095,025, and 74,957. None of these pyrites are re-exported. Iron pyrites are largely sent from Ireland to Great Britain, but none are sent abroad.

Quicksilver answers in the ten months for an import valued at 307,928, and for the month at 4729. In 1876 for the larger period the import was 340,088, and for the shorter period 7649. The consumption of this metal appears to diminish, from causes which are obscure. The great fall sustained in price has done little to stimulate the trade. In Spain and California there are complaints of heavy stocks, especially in the latter place, and prices are flat in both markets. The re-export trade in this metal shows returns for the ten months of the value of 192,676, and for the single month of the value of 25,689. During the previous year the figures were 203,898, and 19,448, and during 1875 they were 336,990, and 35,000. It will be seen that the commerce in this metal, which had the reputation of being profitable, is becoming less extensive than it used to be.

On the whole, our review of the metal trade for so large a portion of the year is encouraging, and opens up fair expectations for the future.

DYNAMITE AND COTTON POWDER.

The report of Major A. Ford, R.A., the Government Inspector of Explosives, directed by the Home Secretary to enquire into the circumstances attending the explosion on Aug. 23 in the London and North-Western Railway tunnel, in course of construction north of Festiniog, to connect that town with Bettws-y-coed, is not calculated to increase the confidence felt in the safety of dynamite, tonite, or any other nitro-compound, since it appears to have been proved that the firing of the detonator does not invariably result in the explosion of the whole of the dynamite, tonite, &c. in the same hole. This, coupled with the method of igniting the fuses, which is worthy of untutored savages rather than of practical miners, renders it surprising that a few men have been killed, but that the deaths are not of daily occurrence. Describing the method of firing, Major Ford states that the end of the piece of fuse projecting from the hole is secured to the rock by means of clay, and a small piece of candle (called by the men a "snuff") is fixed also with clay below the loop thus formed, so that when lighted the flame shall be in contact with the outside of the fuse. If the fuse were simply ignited at the end the flame would pass very rapidly through it to the charge, and there would not be time enough for the men to get out of the way—indeed, some of the charges would in all probability be fired before all the fuses could be ignited; but by placing the snuffs in the position described the fuse must be burnt through before the gunpowder in the interior thereof is reached, and a considerable time consequently elapses before the first report is heard. As soon as all the snuffs are secured to the rock they are rapidly lighted, and the firemen withdraw out of danger. After sufficient time has elapsed the men return to examine the breast in order to ascertain that there have been no misfires, and that all the cartridges have exploded.

With regard to the method of charging, the Inspector states that two or more cartridges are placed in contact with each other in each hole, the detonator with the fuse attached being fixed in the last. Exactly the same method is pursued with tonite as with dynamite. The firemen informed him that it is a common occurrence to find parts of charges in the holes unexploded—in some one cartridge, in others more. One of them said that on one occasion, after 30 holes had been fired, he met with no less than seven parts of holes containing one or more cartridges, the rock not being blown away clear from the bottom of the holes. They had no doubt, they said, that when the outer part of the charge was fired by the detonator it failed, for some reason which they could not explain, in many instances to ignite the inner part, hence the whole of the rock intended to be detached was not blown away, and cartridges were found unconsumed in the holes. From the account they gave, this appears to have happened just as frequently with dynamite as with tonite. Major Ford remarks that, of course, if the space between cartridges were filled with inert matter, as with earth, it would be quite possible that the explosive behind such inert matter should be left unfired; but in the Festiniog tunnel the men were excavating for the most part in solid rock, and the holes were bored horizontally. There was, therefore, no chance whatever of earth being in the holes—a supposition which could not by any possibility be admitted. But it is beyond question, the Inspector says, that cartridges have been constantly found in the holes after firing, and he thinks the circumstances must be thus accounted for. Although the fuses are arranged so that the shots shall be exploded as nearly as possible together, it is clear that the discharge is not by any means actually simultaneous. One snuff burns better than another, or is placed nearer the fuse, or one piece of fuse may be more easily burnt through than another; indeed, a rapid succession of shots is all that is hoped for. It is not unreasonable, Major Ford considers, to suppose that some of the shots which happen to go off slightly before adjacent shots may on occasion do more than the work allotted to them, and carry away portions of the rock, the destruction of which had been assigned to charges which have too tardily exploded; in short, that the effects of particular charges sometimes extend beyond what had been intended, this destroying portions of the rock in which holes have been bored before the charges in these holes go off. The rock would thus naturally not be broken off at the bottoms of the holes, varying lengths of which would be left, and in the portions of the holes thus left on the breast would be found parts of the charges. The cartridges contained in the parts of the holes detached, being in front of the blast which caused them to be so detached, would in all probability be fired by communicated explosion therefrom or from other holes, while the cartridges left in the holes would often remain unfired, being screened or cut off as it were from the effect of that explosion. This appears to him to be the only satisfactory explanation of the occurrence.

The fact, however, remains that parts of charges (whether of tonite or dynamite) are to be found in some of the holes after blasting, and as with the present system of firing no remedy can be devised, Major Ford thinks it is exceedingly doubtful whether the employment of electricity would entirely obviate the difficulty, great care is necessary to prevent accidents happening when the debris is being removed and new holes are being bored. The details of the accident have already been published in the Journal; it will, therefore, suffice to say that in the result Mr. Ford says that the cause of the accident appears to him to be evident—a cartridge of dynamite or tonite had, doubtless, been left in a hole fired on a previous occasion. Edwards and Thomas Davies in boring a fresh hole came across that hole, and the unexploded cartridge therein, and hence the explosion. As to the question who (if anyone) is to blame in the matter, the Inspector does not think there was culpable negligence anywhere. The jury found that the men were killed through drilling into an unexploded cartridge which they found was long ago, and not during the preceding 24 hours, left therein. With the first part of this verdict he quite agrees; it is under the circumstances a very proper verdict. But there was nothing in the evidence (as far as he understood it) to show when the cartridge was actually left in the hole, and the presumption is that, as the

day shift was working on the same spot during "the previous 24 hours," and nine shots were fired, it was then left there. Moreover, as before stated, it must have been in the hole at that time if left there "some time ago," and it should have been discovered at the time the examination was made on the previous day. Had the jury said "the cartridge which so exploded was left in the hole by the negligence of some person or persons unknown," it would, in his opinion, have been the utmost they could have asserted to absolve the foreman and the two firemen of the day shift from blame, but they went further, and state in effect "that it was not so left by anyone during the previous 24 hours." They probably wished to show by this verdict that they considered if a proper examination of the place had been made the men could scarcely have failed to have discovered the hole in which the cartridge must have been at the time. As it appears to him, they failed to take into account that a stricter search would be required in the gutter than would be necessary in the breast of the tunnel, and that they were wholly free from blame, as the verdict would make it appear, does not, he regrets to say, seem to him to be the case.

PREVENTION OF COLLIERY ACCIDENTS—THE MINE
DANGER INDICATOR.

SIR,—With a view of preventing the recurrence of those terrible explosions in collieries, permit me to offer through the columns of the *Mining Journal* my suggestion of a ready method of detecting the presence of dangerous gases in mines. My proposition is to provide in the various parts of the mine where there is any liability of accumulation of either fire-damp or choke-damp an apparatus consisting of a scale-beam suitably mounted on a bearing, and with the requisite protection from external injury. One end of the beam would carry a hollow sphere or balloon, as light as practicable and air-tight, whilst the other end of the beam would be furnished with an arrow-head pointer, so as exactly to balance the balloon when the apparatus is standing in pure air. At the index end of the scale-beam there would be a tablet, upon which would be legibly printed "Fire-damp," "Pure Air," "Choke-damp."

It will readily be understood that whilst the air in the mine continues free from deleterious gases the scale beam will remain horizontal, and the arrow head will point to "Pure Air." Should, however, the mine or gallery become charged with choke damp, which is heavier than air, the balloon will naturally rise, and the arrow head will move to "Choke damp." If, on the other hand, the mine become charged with fire-damp instead of choke-damp the balloon will fall below the horizontal, and the arrow head will point to "Fire-damp." By telegraph wires the information could be conveyed to any desired point, and as the proper officer would thus be apprised of the exact point at which the danger existed he could take the necessary precautions, whilst the miners seeing the "Mine Danger Indicator" would lose no time in proceeding to a place of safety.

I need scarcely discuss the value of an apparatus by which miners could at once ascertain the condition of the atmosphere of the mine in which they were working. It will, of course, be understood that if carbonic acid were present the index would point to "Choke-damp;" if coal gas were present, to "Fire-damp." I some time since published a letter pointing out the safety of the electric lamp in dangerous mines, and the advantage of miners being provided with the breathing apparatus, by which a miner could, in case of accident, work for two or three hours in a mine where, without it, he would, like the Blantyre victims, die in a few minutes; and at the present time that suggestion would certainly be worth reconsideration. The mine danger signal could by telegraphic wires be made to show in the manager's room the atmospheric condition of every part of the mine. I am certain by adopting these suggestions many lives would be saved.—168, Piccadilly, W. — HENRY REECE, M.R.C.S.

COLLIERY EXPLOSIONS—THEIR CAUSE AND CURE.

SIR,—In spite of the application of science, and the accumulated experience of miners for centuries, the enactment of most stringent laws by the Legislature, &c., those dreadful explosions of carburetted hydrogen gas in coal mines continue to startle the public every year at intervals, and at the outset it is worthy of notice that the majority of these explosions occur in the winter months—that is, from October to March. The loss of life at Wigan from this cause has again called attention to those misfortunes, and a short description of the circumstances attending them by one who has had 40 years practical experience in the management of coal mines, and one who has also witnessed several explosions, and has also suffered severely from one, may be of interest, and may also lead to some practical conclusions likely to be useful in the future.

An ordinary observer might suppose that if the provisions of the Act of Parliament are fully carried out an explosion of gas is almost impossible, for the first general rule provides—1. "An adequate amount of ventilation shall be constantly produced in every mine, to dilute and render harmless noxious gases to such an extent that the working places of the shafts, levels, stables, and workings of such mine, and the travelling roads to and from such working places shall be in a fit state for working and passing therein." But we must consider that ordinary circumstances do not embrace or provide for contingencies; the difficulties to be met and overcome by the ventilating power are not constant quantities, but they are constantly varying from hour to hour and from day to day. As the workings advance daily new feeders of gas are constantly tapped, and the mine, or some part of it, may become at any moment unsafe if naked lights are introduced. Sometimes "blowers" are met with which emit enormous quantities of gas, and such is the amount of pressure this gas exists under *in situ* that the effect is very similar to what would occur if a pipe (say) 2 in. in diameter was opened, this pipe communicating with a very large gasometer.

We will suppose that it is necessary to establish a current of air amounting to 150,000 cubic feet per minute, and that this quantity of air is sufficient to ventilate the mine, and to render harmless all noxious gases under ordinary circumstances. In this case it will be necessary to erect a fan capable of giving a circulation of 200,000 cubic feet per minute at its maximum speed, and thus the speed can be accelerated as emergencies arise. Any increase in the gas given out, from whatever cause, would be noticed by the manager, and he would send orders to the engineer to increase the speed of his engines. Sudden and great falls of the barometer generally cause a great increase in the quantity of noxious gases given out, and it would be an excellent arrangement to place a barometer in the engine-room, so that the engineer could himself observe its position, and act accordingly, in accordance with a scale drawn up for his guidance. In fiery mines know to be so, the exclusive use of safety-lamps is absolutely necessary, any mixture of naked lights and lamps is much to be deplored, and it is likely in the end to bring disaster and ruin. Where safety-lamps only are in use, and all other matters are attended to, it may be assumed that the mine is really as safe as it is possible for human agency to make it, but then comes the important question of firing powder shots. How many dire accidents have sprung from this practice? It may safely be laid down as an axiom that when safety-lamps are necessary the firing of shots ought to be strictly prohibited. But then we come to the question of getting the coal down. It is difficult to get very hard coal down without the use of powder; it is, however, likely that ultimately this practice will be forbidden by a legislative enactment.

Here, however, we would draw attention to a very important point—that is, the class of men who are entrusted with the duty of firing shots; this duty is one of very great importance, as the men must determine whether the particular place where the shot is to be fired is free from explosive mixtures, and the only means he has of determining this is to try his safety-lamp. Now, this is really a very loose system; these men have a sort of practical knowledge of the appearance of the lamp when there is gas, and so forth, but they have no technical or scientific knowledge; they are taken from the better class of workmen, and have no idea whatever of the nature of the gases met with in mines, or of their diffusion, &c. They generally speak of the gases as sulphur, and there is no doubt whatever that the ignorance or carelessness of these men has in many cases brought on dire disasters. It is in vain to provide managers,

underlookers, &c., highly qualified to make all necessary general arrangements for safety if a number of ignorant men have the power to fire powder shots in any part of the mine where safety-lamps are used. It is also extremely desirable that shots should only be fired when the bulk of the hands are out of the workings, and some responsible person, ought really to have charge of this very ticklish duty—that is, an overman or a trained man at all events, who can ascertain what is the state of the workings at that particular time, not of any particular bord or stall, but the general state of the whole workings.

VIEWER.

THE BAROMETER, AND COLLIERY EXPLOSIONS.

SIR.—A good deal has been written on this subject of late, yet we think it may be useful to have some further discussion of it. It is, no doubt, correct that winter is most favourable for the ventilation of collieries; it appears, therefore, to be paradoxical to say that most serious explosions occur in winter, but this is not difficult to account for. In winter we have, of course, the greatest amount of natural ventilation, owing to the low temperature of the air on the surface, but the fact that in winter we have a constantly fluctuating barometer more than compensates for any advantage gained from the increase in the power of the natural ventilation. Where a powerful ventilation is established we do not suppose that the height of the barometer is of any consequence, it may be 29 in. or 30 in. if it is steady, that is, if it remains at or near any given point for any considerable time, but if we have a rising barometer for some time the effect of this will be to press the noxious gases up into the goafs and all empty space not ventilated by the currents of air, and if a sudden and great fall takes place these gases will pour out into the returns, and in some cases will put a stop to the pillar working when lamps are used. This shows the danger we have constantly to guard against. What we contend for is that so long as the barometer is comparatively steady the mine is in what may be termed its normal state, but those changes we have indicated change all that, and consequently increased vigilance is necessary.

If we look at the theory we have advanced we need not be surprised that so many serious explosions occur in the winter, and this theory is fully borne out by practice, or, rather, perhaps we ought to say that the theory is founded upon actual practice with respect to the numerous explosions that have occurred when the barometer has reached the lowest point of a great depression it will certainly not be credited that those occurrences are merely coincidences. Mr. Wilson's dictum "That when they had a large quantity of gas previous to the barometer falling they had it also previous to its rising" has now being often quoted, but it appears to be a little ambiguous, we confess, that we have failed in understanding what it means. According to our views there will be an increased quantity of gas before the barometer falls, and after it has reached the bottom of the depression there will be a large quantity for a certain period until the normal state is again reached. The rising of the barometer can only have the effect of reducing the amount of gas.

Nov. 4.

VIEWER.

GOVERNMENT INSPECTORS OF MINES, AND COLLIERY EXPLOSIONS.

SIR.—You no doubt in common with everyone else interested in colliery matters have seen the strictures recently passed by Mr. Macdonald upon our Mine Inspectors. His rabid denunciation of them all, and of everything they do, must be deplored by all sensible men. That there is a great deal to be done yet before our system of mine inspection can be called good must be patent to all, and there is much to be said on behalf of the view adopted by some of the working men's leaders that it is no use locking the stable door after the steed is gone.

The last Report of the Mine Inspectors shows that in North and East Lancashire Mr. Dickinson and his assistant had 371, in West Scotland Mr. Alexander and his assistant 343 and in Yorkshire and Lincolnshire Mr. Wardall and his assistant 549 mines and collieries under their several inspection. The total number of mines in the kingdom being 4385, and giving an average of 365 to each Inspector and his assistant. In Mr. Wardall's district it would be necessary to inspect two collieries each day for five days in each week, and a single colliery on the remaining day, in order that each mine may be inspected once a year. And can anyone suppose that an Inspector's visit once each year is any too often? I for one do not want an Inspector to relieve me of any part of my duties in managing the collieries under my charge, but I should certainly like a yearly inspection at least, whereas in the case of one colliery under my charge no Inspector has been to see it for four years.

What is the remedy for this? Must we have another batch of Inspectors, or is there a chance of getting more work out of the present ones? The latter suggestion is, I fear, impracticable, as our Inspectors on their own showing are greatly overworked as it is, and the fact that their lives (like clergymen who work so very hard) are so short proves how accurate their views are on this matter. With your permission I will next week draw attention to the system of electing Inspectors.

CARBON.

COLLIERY ACCIDENTS, AND THEIR PREVENTION.

SIR.—As the natural result of the colliery disasters at Pemberton and Blantyre, which followed each other with such terrible suggestive rapidity, a considerable share of public attention has been attracted to the discussions in technical circles as to the prevention of such catastrophes in the future. There are many reasons why those who are not directly concerned in coal mining should feel deeply interested in such a question. The mere contemplation of the fact that coal, like the Great Moloch of our modern industries, should insist upon a yearly sacrifice of human beings as a condition on the yielding up of this necessary treasure of the earth, seems to fix in the mind the idea that a proportionate number of fatal accidents form part and parcel of the operations of coal mining. In the aggregate the yearly death rate in this particular annually decreases; and, so far, this is comforting enough. But it is hardly complimentary to the boasted development of scientific working underground to find that really the most disastrous kind of mishap—the explosion—is as ungovernable as ever. At present, just as was the case 50 years ago, the miner descends the shaft with his life in his hand. Successive Mines Regulation Acts have done a great deal. It is true, but they have not reduced to a mere calculation the handling, so as to speak, of a body of inflammable gas, which comes on the miner suddenly, unforeseen, and is at once most deadly and widespread in its effects. Although very different in detail, the accidents at Blantyre and Pemberton afford in each case a remarkable instance of what we refer to. In the first case the mine was supposed to be devoid of gas, and the ordinary precaution of safety-lamps was, at least in part, not appealed to. But on a certain Monday morning the men were engaged in clearing out an old drift, and in removing the remaining masses of coal left as supports, the timbering, and the goaf or rubbish packed into the roof and sides to leave no crevices for the lodgement of small quantities of gas which might possibly be given off. Suddenly an explosion occurs, destroying as usual in its terrible course all traces of its origin. No one can tell where the gas came from in such a large quantity, though we think that the scientific evidence at the enquiry will support our view that the imperfect timbering and packing of the drift had afforded space for the collection of small settlements of dangerous gas, and when these were disturbed it was like opening a gasometer in the presence of a naked light. All that we can say for a certainty is that the moment the gas gave off the catastrophe occurred. Turning to Pemberton we find that an outburst takes place in the midst of the ordinary day's employment, but in a seam which is notoriously fatal, and in which it is said exists gas of a quality which acts too quickly even on a Davy lamp. Putting aside the question of lamps or candles, then, we find our-elves confronted by the crude problem, founded on the experience which tells us that when gas of given quantity or quality escapes the miner at the all important moment has no protection.

Then what is to be done? We think there can be little doubt that early legislation on this most important accident question will be forthcoming, but to be really useful it is difficult to see how the

matter can be approached in any old-fashioned way. A correspondent of the *Lancet* propounds an elaborate system which, by the aid of small elastic pipes carried into all the workings of the pit, and connected with lighted transparent chambers under the care of a watchman, is intended to act as a warning medium to every part of the mine. This appears to be a kind of revival of the old Fire-Damp Detector, which it was attempted to introduce into our mining clauses, and since the late explosions is again advocated by Lord Kinnaird. We have further heard of practical schemes for supplying the colliers with breathing tubes somewhat similar to those used by divers, the same to be continued to the lamp. All these and other more or less practical suggestions only go to prove that the engineering mind, and that of the public too, are being directed to the real necessity of meeting the gaseous outburst on its own ground, as it were, and weathering it, if possible, as a good ship will a white squall in the Southern seas. Whatever may be done, however, the public should remember that it must necessarily be in the shape of a restriction. There is already abundant evidence to prove that a coal mine is not a very profitable investment. Indeed, Sir George Elliot, who has just been consulted by Lord Beaconsfield on the very point we have taken up, stated not long ago that the average profit on the whole of his Northern collieries did not exceed 4d. per ton. Compared with other industries, such as the manufacture of gunpowder, dynamite, or gun-cotton the profits are infinitesimal; and the further establishment of even necessary restrictions underground must end in advancing the prices of coal.

J. H. R.

IMPROVED PROCESS IN GETTING COAL.

SIR.—Experiments were conducted at the Rainford Collieries, belonging to the Rainford Coal Company (Limited), on Monday, with Messrs. Macdormott and Elliott's Patent Multiple Parallel Expanding Wedge. The experiments were highly satisfactory to the workmen, also to the officials. The first trial with the wedge was in a face of coal which was under-cut 5 yards in length and 1½ yard in depth, the coal having one loose end and one fast end. A shot-hole was drilled 2 ft. from the fast end, and 4 ft. deep, with Macdormott's Coal and Rock Perforator, but the wedge will act equally as well when a hole is bored with the ordinary coal drill. The time occupied in drilling the hole and wedging the coal down was 24 minutes, and cleared the under-cutting much better than if powder had been used and gave a greater amount of large coal, the whole mass—weighing about 10 tons—was brought down all in large coal. The next experiment was in a working place with two fast ends, the hole being drilled as before, the under-cutting being 3 yards in length and 1½ yard in depth; this experiment passed off as successful as the other, with the exception of it not having such a large area of face to leave at. The whole time occupied in drilling the hole and bringing the coal down to the floor was about 27 minutes, the estimated weight of coal being over 2 tons. It may be but fair to state the longer the face of coal and greater the area is the better will be the results obtained from the wedge. The wedge is very simple in construction, and is perfectly safe, which cannot be said of some of the late patent wedges, which require such an enormous amount of pressure to burst the cartridges and bring the coal down, whereby sometimes it bursts some other parts of the machinery, and causes great danger to those using them.

W. WARDLE, Manager.

Rainford, Nov. 6.

THE "RELIANCE" AIR COMPRESSOR.

SIR.—Your valuable Journal of last week I notice has a space devoted to this subject; and as it is one of such vital importance and interest to the engineering and mining interest, I take the liberty, with your kind permission, of making a few further remarks upon that most interesting and perfect piece of mechanism. On a very careful and minute examination of the construction of this compressor, it will be clearly seen that Messrs. Hathorn and Co. appear to have overcome the many difficulties experienced hitherto in all other compressors offered to the public, as will be seen from the following:—

1.—The entire absence of springs to the air valves must be a decided advantage.

2.—Each valve having a free and independent action, uncontrolled by any mechanical appliance whatever either to open or close them, shows that the valves are very accurate and sensitive in their action.

3.—The simple but well executed arrangement of the inlet valves, with their central guides and recessed inlets, receive the air in the inter or arrangement of the valves themselves, thus dispensing with the crooked passages found in all other air compressors.

The whole construction of this neat and compact machine renders it highly efficient, and too great publicity cannot be given to this fact, more especially as the mining community are at last showing some disposition to give rock-drilling machinery the attention that it deserves, for there is not the slightest doubt but that by the introduction of rock drills and air compressors into mines, harbour works, tunnels, quarries, &c., a first-class return would be made for the additional outlay of capital. This, I am sorry to say, is not the case now in many instances, simply because this class of machinery is not used to push the works forward, and produce ores at a much cheaper rate than can possibly be done by the old style of hand labour. Thousands of pounds have been and are being wasted by the total ignorance of mining men in general of machinery. Good mines are now standing still which might be at work and paying fair dividends if machinery like the "Reliance" Air Compressor and Drills were put to work in them. Again, this compressor, in its compact form and great power, can be utilised for more purposes than driving rock-drills, such as working pumps and hauling engines underground, and last, but not least, as a perfect ventilator of mines.

Mechanical ventilation has not made much headway, and those interested in mining would do well to give this simple and effective machine their attention, and a great boon would be at once given to the poor miners who now work in constant dread of explosions, &c. I understand that some excellent diagrams can be seen at the offices of Messrs. Hathorn and Co., the inventors, taken from this compressor showing very great results for the power expended.

It is evident that as far as power is concerned all attempts hitherto made have fallen very far short of the present production of practical results, and the idea that troubled the earlier inventors has now exploded. Air compressing seems for a number of years to have hung upon the hinges of theory, but recently good sound practical men have grappled with the difficulties, and from time to time overcome some of them, but Messrs. Hathorn and Co. seem to have discovered the missing link in this important machine of theirs, and it is to be hoped that they will give every facility to mining, as well as all other engineers and scientific men, to see and fully prove their highly efficient compressor, and I have no doubt but that they will be amply rewarded for their ingenuity by the large patronage that will be given them.

A VISITOR AT THE LATE TRIAL.

London, Nov. 7.

THE TIN MARKET, AND ITS PROSPECTS.

SIR.—I send you extracts of a letter received here on Monday last from one of our old and experienced tin miners in New South Wales, from which I think we may look for a far greater rise in the price of tin than a short time ago was considered at all likely.

The writer communicated in July last that "the mines in that colony were not returning one-third the quantity of tin they had returned in 1876, nor never would again."

"Great Britain Tin Mining Company (Limited), Vegetable Creek, New South Wales, Sept. 1."

"DEAR SIR.—At this time the tin mines here are very poor, and it is likely that our mine will shut up."

"The deepest part of our mine is 10 ft.—that is, 8 ft. at top, and 2 ft. of stuff, yielding 25 lbs. of tin to the ton, which has cost us to produce 30s. per ton of tin, and 10s. carriage to Sydney, where it is worth 42s. That price is no use at present, nor is any price less than 60s. per ton enough for our Australian mines."

"Since writing the above I find that our mines are to be shut up, together with all the tin mines in this part of the country—so that I shall soon leave for Sydney. You will not be much troubled with tin from here in 1878."

"I was in Queensland in May last in the tin mines for three weeks,

and found them all alike—very poor, producing altogether more than half short of the quantity produced in 1876, so you will not be very much troubled with tin from there next year. There may be good lodes found, but it will require a very considerable amount of capital to work a mine here."

"With this great falling off from all the Australian tin-producing districts I hope the Cornish mines will live again."

The writer of the above sent a very long letter descriptive of the manner in which the tin is found, mined, washed, &c., which probably many of your readers are pretty well acquainted with already, and to others would not, perhaps, be very interesting; but I thought the above extracts would interest many who are connected with Cornish mines.—Redruth, Nov. 7.

W. TARGAX.

LEAD MINING AND SMELTING.

SIR.—Remarks in the Journal, and public talk, hint that smelters do not in these days pay a fair price for lead ore. Shareholders of directors to smelt their own, stating that it is a very simple process. I think it would interest many who like myself have invested in lead mines, and are, owing to present low prices of ore, waiting for dividends, to know how this is to be done? What would the probable expense to fit up a small smelting works for a mine producing (say) 100 tons per month, and would such a scheme be profitable? I hope some of your correspondents will ventilate the question.—Nov. 8.

NO DIVIDEND.

CALCULATING THE VALUES OF LEAD AND ZINC ORES.

SIR.—Will some kind reader of the *Mining Journal* inform me how to calculate the value of a parcel of lead ore of any given percentage from the market value or standard of the metal? For instance, taking the price of pig-lead to be 20s., what would be the value of lead ore of 60 per cent. (not taking into account the silver contained)? It is evident that if there were no loss in smelting and there were no returning charges, the value of such ore would be (20s. x 60) 12s. per ton. What are the returning charges and other deductions made by the smelter? I should also be glad of similar information respecting zinc ore. What would be the value of 40 per cent. blende, for example, when the price of spelter is 19s. 5s. per ton?—Nov. 5.

EIN BERGMANN.

NEW CALEDONIA, AND ITS MINES.

SIR.—I have received a copy of a letter written by an Australian miner, which contains some interesting particulars respecting the mineral wealth of New Caledonia. As this is a new district, and one respecting which little is known, I have made an abstract of the information conveyed, considering the matters referred to of prove of interest to your readers generally. Noumea, the port of debarkation in New Caledonia, is about four days' sail from Sydney Heads, and the narrator first sighted the picturesque coast of New Caledonia on a warm summer morning in the middle of December. He remarked that the dim outline of the mountain presented a grand appearance, and very shortly afterwards the sea could be seen for miles in length breaking over the great coral reef that surrounds this, and indeed, nearly all the islands of the Pacific. It appeared to landmen that there was no opening; but after a while they could see a break in the reef, and about a couple of miles inland stood a lighthouse that for height and symmetry, at any rate, is not surpassed in the Australian colonies. From this place came a pilot, who took us into Noumea Harbour, arriving there about midday. I had forgotten to say, he continues, that we had several notabilities on board—the Commissioner General from France and several other officers, and on our dropping anchor the wonders of a new country began to show themselves, as boat after boat came off from shore, containing officers and friends, the boats being manned by lusty-looking blacks, with immense heads of yellow-looking hair, of the colour and substance of a cocoa-fibre door-mat. I could not for the life of me reconcile my mind to the fact that niggers had curly hair, and I soon found out that this colour was produced by washing their heads in lime water. The town of Noumea, the capital of the island, is situated on the eastern shore of a beautiful bay, the view to the seaward being almost shut off by two or three islands, the largest of which, named Ile Nou, has several thousand convicts on it. The town itself is surrounded by a lofty range of barren-looking hills, from which a good supply of beautiful water has recently been procured. The town is very nicely laid out in streets, standing at right angles to each other, on the four cardinal points of the compass. The buildings are chiefly of wood, which fails to set off the place to its best advantage; but from the Semaphore on the top of one of the nearest hills the governor's house and other large dwellings, surrounded by the brilliant foliage and bloom of tropical plants, produces one of the most delightful effects I have ever looked upon. The town is almost supported by the Government, and as a consequence few people but soldiers and convicts found in the streets.

From Noumea he proceeded to Ouegou, at the north end of the island, where the great Balade Mine, the management of which was about to assume, is situated. On leaving Noumea he steamed to the southern extremity of the island inside the reef, and anchored the first night at the Government station of South Bay, where they have a steam saw-mill at work, the shores of the bay being studded with good straight useful timber. Leaving this place on the following morning, they observed that the country became far more barren, the hills being covered with iron ore, containing about 50 per cent. of metal, the supply being unlimited. He found the country thickly and deeply indented with good sheltered bays and inlets, some of which the steamer used to anchor for the night. They anchored the third night at Canala, the shipping port of some of the most promising nickel mines; and having obtained permission from the director of one of the mines to look through it, and having walked and been carried (for a man actually did carry him across a river) three or four miles he arrived at the "Box Kain," but was speedily informed by a couple of Cousin Jacks (who had evidently been keeping up New Year's Eve) that he could not see the mine as he was a practical man. Perhaps he had no right to think so, as a thing, but it did occur to his mind that things might not be looking very "keenly" in the "bal."

On the following morning they started again at daybreak in a torrent of rain, and anchored that night at Ouilon, a shipping port for the nickel mine of that name. Here they found a ship loaded with nickel ores for France, and a paddle-steamer running up and down the river with punts, conveying the ore from the wharf to the ship. This mine is yielding about 200 tons of ore from 10 to 12 per cent. nickel ores per month, and to show the market value of the concern states that one-fourth of the mine has recently changed hands for the sensible sum of 28,000l. From this point the land became more fertile, and large streams of water could be seen for miles issuing from the tops of the mountains, and falling in grand cascades into the mountain gorges or trickling into the sea. The next day he reached the port of Pam, situated at the mouth of the River Diabot, and from this point that the produce of the Balade Copper Mine is shipped. He was met on board by the then administrator of the company, and after taking a parting glass with the master of the steamer, proceeded in the river in a boat pulled by four black boys, and arrived at Cailon, a distance of about 20 miles from the reef, at 9 P.M. This is the nearest point of the river to the mine, and here that the produce is brought at present by bullock teams, conveyed in punts by a steamer to Pam. A horse-tramway is now under course of construction from the mine to this place, and is now available within about a quarter of a mile from the river. On the following morning he started for the mine along the tramway, lost no time in setting about his ordinary duties.

With regard to the geological formation of the island, he writes that so far as he has seen there is no sign of volcanic agency in the end of New Caledonia, and the strata in which the copper is found instead of being of recent formation, is one of the oldest that has been seen in the colonies. On his arrival at the mine he became at once deeply impressed with the greatness of its mineral wealth. The ore was first discovered in the bed of a creek or mountain gully, and hundreds of tons of rich oxides and other rich ores were exposed to the open air probably thousands of years before the eye of man

A CORNISH MINER.

JOINT-STOCK BANKS, AND BRITISH MINES.

STR.—It is an admitted principle of action "in all well informed banking circles" to invest in the shares of "one" joint-stock bank, to deposit your spare money with "another," and to conduct your ordinary trading business with a "third;" you will then, in the case of a collapse with either, have your resources with the others at command; but he or they who embark the whole in one adventure must sink or swim with its success. So is it practically with mining adventures, and trading concerns in general. But in respect to a mine, in case of disaster the Mother Country is all the better off by the whole product of the chambers of wealth discovered and wrought, while the nation is no poorer for the money lost in the search and realisation. The minerals or metals have been capitalised at home, or their money value received and spent in labour, merchandise, and material—the difference between "costs and products" is simply circulated; the loss of individuals is no national loss, but, on the contrary, the world grows richer from the employment of the capital, and the riches of the earth realised through its use. Ten years ago we selected the Van, Great Laxey, West Cliverton, South Caradon and South Condurrow, and these mines are still sound and profitable investments, and equal to any joint-stock bank as mediums of investment for the profitable employment of capital.

Joint-stock banks are at times profitable gigantic, pawnbroking concerns—they do not do much for the agriculturist or the miner, yet they know full well that the cultivator of the soil and the explorer of the earth find and produce all the material wealth which sustains animal life, and create all the trade, commerce, manufactures, factories, shipping, railways, finance, insurance, gas, and every other description and character of business in the land throughout the whole world. There are risks associated with mining, but not more so than with banking, as it is still termed. Who can point out more progressive properties than the Cambrian, Esqair-frith (with a copper lode at three pioneer points valued at 100*l.* per fathom), Huatai (a lead and blende mine with upwards of 1000 tons of ore at surface, and the machinery already shipped to the works), Leadhill, producing 250 tons of lead a month; Great Lexey, paying regular quarterly dividends (30,000*l.* annually); Van, 45,000*l.* a year; Mellanear, Grogwinion, Tyn y-iron (70 to 80 fms. of rich blende and lead at the adit level). We have inspected this day the latest specimens of ore from the forebraz in the adit level eastward. This, at the ordinary estimate, is fully 1 ton of lead to the fathom, while the amalgamate of the lode is made up of blende, crystallised quartz, carbonate of lime, and all the constituents essential to a large and profitable deposit of mineral wealth in depth. It may be added that an unusually large and promising gossan exists in the back of the lode. There are other acknowledged sound prospective properties? It would prove interesting to have a statement of the commitments of joint-stock banks to foreign loans—*i.e.*, Peruvian, Turkish, Egyptian, Russian, and other rotten stocks—bonds, simply promissory notes of bankrupt communities who ensconce themselves within the irresponsible coils of national conventions, with buildings, railways, gas, water, shipping, trading, manufacturing and engineering concerns. Then compare the grand total with the mining industries, remembering that the former sprung from agriculture and the material value of our iron, coal, copper, lead, blende, tin, and other metals, minerals, and earths. Such traders as Colley and Gladstones could raise millions on credit, though rotten as South American Republican bonds; yet the hard-working and industrious miner cannot borrow in the open market—the legitimate sphere of finance—one iota on his mines, the material source of England's great and glorious commercial position in the marts of the world, and of her vast riches and wealth at home.

RICHARDSON AND CO.,
Nov. 7. Agents for the proprietors.

J.

HOPE.

ANOTHER DISSATISFIED SHAREHOLDER.

the marls of the world, and of her vast riches and wealth at home. The latest advances from the Cambrian Mines, in referring to the copper lode at the Egan-fraith, speak of the ore continuing north in cutting down the lode in the shaft for casing timber, cutting flats, and making room for penthouse, skip and ladder road, and for permanent drainage, it is evident now that the ore holds good up behind the shaft sunk from the 10 to the 23, hence there will soon be two other points of operation on ore in the 10 fm. level. There is now at the surface some 100 tons of rich copper ore, ranging from 10 up to 20, and even over 30 per cent. of metal. The lode at the shaft is not all stripped down, but for its present width it is under-valued at 150¢, a fathom, while the 23, both east and west, for the width of the ends is valued at 100¢, the fathom.

Bicton Consols Silver-Lead Mine, in Cornwall, is introduced at a favourable moment to revive legitimate mining enterprise. The company's concession embrace the land stretching for $\frac{1}{2}$ mile eastward of the Caradons, which combined have yielded over two millions of copper ore. The Bicton lies due north of the Meaheniot Silver-Lead Mines, and is traversed by the lodes of Trelawny, Mary Ann, and Trewatha. There can be no stronger or more favourable analogy of profitable surrounding mines than evidenced in this case. The stratum is congenial for the yield of silver-lead in bulk, while the backs of the several lodes are rich in gossans, interspersed with considerable mixtures of ores.

R. TREDINNICK.

[For remainder of Original Correspondence, see to-day's Journal.]

PERKINS BRACH LEAD MINE COMPANY (Limited).—Sir, H. James, Q.C., and Mr. Bradford supported a petition on behalf of the company for a winding-up order. The petition was supported by an affidavit stating that the company was wholly insolvent, and unable to pay its debts. Mr. Grosvenor Woods, for a creditor, strongly supported the application for a compulsory order. Mr. Caldecott said that a meeting of shareholders had been held, and a voluntary winding-up resolved upon. The Court would have regard to the wishes of the company rather than of the directors, and would meet the case by ordering the winding-up to be carried on under supervision. The Vice-Chancellor said that generally the wishes of the shareholders would be considered, but where a company pledged themselves that they were insolvent, and a creditor asked that a winding-up order should be made, the Court must adopt the latter course. Mr. Russell Roberts, for the Sheriff of Shropshire, asked for his cost of being in possession for a month. The Vice-Chancellor said there was no one upon whom the order could be made at present, but an application might be made to the official liquidator when appointed.

NEW SOUTH WALES.—COAL TRADE.—The output of coal from the Hunter collieries for the four weeks ending Sept. 21, amounted to 105,826 tons, of which 7,767 tons were shipped to 14 different ports. The largest quantities were sent to the following places:—Sydney, 1,037 tons; the Clarence River, 27,841; Victoria, 11,441; S. South Australia, 889 to Tasmania, 10,336; New Zealand, 12,919; Queensland, 12,309; to China, 2,383; to Mauritius, 474; to the East, 15,137 to S. Francisco, 1471 were taken by steamers, and 4,225 tons used for home consumption. — *Sydney Morning Herald*, Sept. 21.

HOLLOWAY'S OINTMENT AND PILLS—HEALTH'S DEFENCES.—None save the strongest can with impunity pass through the sudden variations from wet to dry, from cold to heat, which mark the coming of the late autumn and winter months. Influenza, bronchitis, cough, sore throat, diphtheria, or quinsy will attack those most watchful of their health; but they can readily arrest any of these complaints by rubbing Holloway's ointment twice a day upon the skin adjacent to the affected part, and by assisting its corrective action with appropriate doses of his pills. This well known, safe, and easy mode of treatment efficiently protects the invalid both from present and future danger without weakening or even depressing the system in the slightest degree.

A. A. DE METZ, Secretary."

FREDERICK W. SNELL.

VERITAS.

Your correspondent "Cymro" may be right about the boundary of Hyddgen, which is I know a very extensive sett. I have seen the boundary and it alludes to, and know it to contain a mass of mud for many fathoms in length, and no doubt this will be found an immense deposit of copper. I fear it is very hard to find this lode on the immediate east of the (in Montgomeryshire) owing to the bogs. I am most happy to see all "Cymro" says about the roads, which seem to have been successfully laid out to cross every possible hill and valley. Let me, however, for such an extensive development of mineral resources as may lead to the construction of short mineral lines of narrow gauge railways, which would save not only the miners but the farmers, as there are thousands of acres of good land in the valley of Hyddgen well watered by rivers, only waiting for the guiding hand of man to yield bounteous harvests. I am sanguine as to hope to live to see a prosperous village somewhere at the foot of Plynlimmon. There is no doubt that every encouragement will be given by Wynnastay and Gogerddan.

your correspondent has trespassed into Cardiganshire, perhaps he be permitted to remark that an extraordinary lode is now to be seen close to the Llechweiddinawr river, where there is one of the most wonderful gossens ever seen, in a lode upwards of 100 ft. in

[illegible]

Measars, Mitchell, Ford, and Co. This mine forms one of probably 50 which exist within a radius of 5 miles around the vicinity. It has been known some 30 years, but was abandoned and re-opened in 1875, since which time it has yielded some \$75,000 worth of ore. At present, however, the ore extracted is of astonishing richness, yielding 12 ozs. of silver to 1 lb., and in some cases a hard dollar to every ounce. The specimens exhibited to us were nearly solid silver, nodules and filaments of the metal being interspersed so thickly with the pure white quartz. The mine is a very shallow one, the shaft being only 200 yds. long, across the Batopilas river, and in the Sierra Madre Mountains at some 1600 ft. elevation, or 2500 ft. above the level of the Gulf of California, from which it is distant about 250 miles. Owing to the almost total absence of machinery—absent because of the inaccessibility of the locality—ore yielding as high as \$300 to the ton is thrown aside as non-paying. The rich ore

after treatment in the rude adobe furnaces of the country gives silver 993 fine. It is run into bars worth about \$160.00 and \$150.00 a piece. The cost of transportation to New York is 13½ per cent, inclusive of the 5 per cent. Government duty. — *Scientific American*, New York, Nov. 3.

THE SCOTCH MINING SHARE MARKET—WEEKLY REPORT AND LIST OF PRICES.

During the past week there has been a fair amount of business done. The present exceptional state of the markets generally—recovering confidence after the depression that has reigned so long—somewhat restricts business, as there is either little or no stock offering of anything moderately good at all, and holders of shares will not sell if possible at the low range of prices, especially on rising markets, while buyers may not all feel disposed to follow every advance in prices which is gradually going on, but there can be no doubt, in the entirely altered state of market feeling, that to buy quick will prove the wisest plan. In shares of iron and coal concerns, Carnarvon mark a further advance of 15s. per share, while Benhar (new) has fallen 14s.; ditto (old), 13s. 6d.; Monkland (pref.), 12s. 6d.; Bobb Vale, 10s.; and both classes of Glasgow Port Washington, also Monkland, each 2s. 6d. North of England are wanted at a slight advance. The Arncliffe Coal Company recommend a dividend of 7 per cent.; at this time last year 8½ per cent. was paid. The petition for confirming the resolution reducing the fully paid up capital of the Llynvi, Tondy, and Ogmore from 550,000l. to 430,000l. is to be heard on the 18th instant. Andrew Knowles and Sons (2½. paid) are at 25s. prem.; ditto (50. paid), 4 dis. Bilbair, 25. Bolckow, Vaughan, A. 53 to 54; ditto, B. 33½. Carnarvon, 115½. Chatterley, 29 dis. Consett, 18½. Darlington, 11½ dis. Llynvi, Tondy, and Ogmore, 6½. Mersey, 30s. dis. Sheepbridge, 10½ dis. Silkestone and Dodworth, 20 dis. Ulverston, 5. West Cumberland, 8. Workington Malleable, 14 to 15.

In shares of foreign copper concerns, beyond a rise of 5s. on Panulicillo, at 30s. to 35s., the others are lower, owing to the fall in copper. Rio Tinto 5 per cent. are reduced 37s. 6d.; Cape, 20s.; Tharsis, 11s. 3d.; Rio Tinto 7 per cent., 10s., and Tharsis (new), 7s. 6d. Copiapo now stand at 13 dis. Fortuna, 5½; Huatafall, 5; New Quebrada, 40s.; Yorke Peninsula (ordinary), 5s. to 7s. 6d.

In shares of home mines the principal business has been in the mines. South Condurrow about 20s. better. North Lacey have come to a cheap price, 10s., or thereby. Cambrian continue to attract attention, about 40s., as the property is in a good district, five miles east from Talyllyn, county of Cardigan. Bampfylde are at 7s. Carn Brea, 55. Cook's Kitchen, 75s. Combarnit, 5s. Derwent, 40s. Dolcoath, 40. East Caradon, 17s. 6d. Glenroy, 17s. 6d. Glasgow Caradon, 19s. Great Lacey, 21½. Kilfrith, 5s. to 10s. Leadhills, 4½ to 5½. Marke Valley, 15s. Medlyn Moor, 35s. Parys Mountain, 11s. Rookhope, 21s. 3d. South Condurrow, 10½. South Frances, 75s. Van Consoles, 10s. West Frances, 5½. West Tankerville, 17s. 6d. Wheel Agar, 80s. Wheel Grenville, 80s. Wheel Kitty (St. Agnes), 80s.

In shares of gold and silver mines Richmond have risen 13s. 9d., owing to a dividend of 7s. 6d. per share, payable on the 10th inst., being declared. The Richmond run is \$70,000, and that of Hunter Consols \$10,000—shares of the latter are scarce. Almada and Tinto are at 7s. 6d. Antioquia, 12s. Chicago, 28s. 9d. Eberhard, 6½. Eschweiler, 7s. 6d. Emma, 1s. 3d. Flagstaff, 47s. 6d. Frontino and Bolivia, 60s. I. X. L., 7s. 6d. Last Chance, 15s. Malabar, 2s. 6d. to 5s. Santa Barbara, 23s. 6d. South Aurora, 5s. to 7s.

In shares of oil concerns the tendency is still downwards. Young's Paraffin have declined 11s. 3d., Shell 10s., and Oakbank 1s. Runcorn Soap, and Alkali are at 6½ dis. Shares of miscellaneous companies are a dead letter. Milner's Safe are at 7½; Starbuck Wagon, 11½; and Scottish Wagon (new), 85s. to 87s. 6d. In chemical companies prices are:—Langdales, 81s. 3d.; Lawes, 71s. 3d.; and Newcastle, 37s. 6d.

THARSIS SULPHUR AND COPPER COMPANY (Limited).—It will be remembered that in April last the Lord Ordinary of the Court of Session found generally in favour of this company in an action at the instance of McElroy and Sons against this company for the payment of 10,000l. balance of an account alleged to be due on a contract for work done at the Cardiff Works, but found the pursuers liable in a penalty of 50l. per week with respect of their delay of 12 weeks in completing the work beyond the stipulated time. The pursuers lately reclaimed to the Second Division, and the Court has reversed the foregoing decision in so far as regards the penalty. There are some points reserved for further discussion.

LOCORE AND CAPELDRAE CANAL COAL COMPANY (Limited). At the adjourned meeting of shareholders, held in Edinburgh on Monday, for the appointment of four new directors, in addition to the three who have been acting hitherto, after a very long discussion and a consultation between a few of the shareholders and directors, the meeting unanimously appointed Mr. Lawrie, stockbroker, and Mr. G. Robertson, W.S., are two of the new directors. The Chairman then proposed that Mr. Thomson and Mr. Alex. Nimmo be the other directors, which was carried by 11 to 7, against an amendment by Mr. Robert Robertson that Mr. Walker and Mr. Scot Skirving be elected. The meeting, after passing a vote of thanks to the Chairman, then adjourned.

The following calculations show the rate per cent. an investment would return in a few of the principal companies if the dividends last paid are kept up:—In coal and iron shares Arncliffe would yield fully 6½ per cent.; Benhar, nearly 8; Bolckow, Vaughan, A. 7; Cairn-table, about 10; Nerbudda, 2½; and Scottish Australian, 8½. In oil shares Dalmeny would yield 5½ per cent., Oakbank nearly 11, Uphall 8½, and Young's Paraffin over 10. In copper shares Glasgow Caradon would yield nearly 8 per cent., Tharsis 9½, and Tharsis (new) about 9½ also. In miscellaneous investments we may note:—Muntz's Metal to yield 5½ per cent.; Phospho-Guano, 9½; Scottish Wagon, fully 5½; and ditto (new), nearly 5½.

Subjoined are this week's quotations, &c., of mining and metal shares quoted on the Scotch Stock Exchange:

Share.	Paid up.	Rate per cent.	Description of shares.	Last price.
£10	£8	8½	Arncliffe Coal (Limited)	8
10	10	6	Benhar Coal (Limited)	61. 1s. 6d.
10	10	6	Ditto	61. 1s.
100	50	18s. 9d.	Bolckow, Vaughan, and Co. (Lim.)	10½
10	10	10	Cairn-table Gas Coal (Limited)	10½
10	10	10	Chillingham Iron (Limited)	70s.
10	10	10	Ebbw Vale Steel, Iron, and Coal (Lim.)	8
10	10	10	Fife Coal (Limited)	70s.
10	10	10	Glasgow Port Washington Iron & Coal (L)	30s.
10	10	10	Ditto Prepaid	30s.
10	10	10	Lochore and Caplethrae (Limited)	50s.
10	10	10	Marbella Iron Ore (Limited)	7s. 6d.
10	10	10	Monkland Iron and Coal (Limited)	77s. 6d.
10	10	10	Ditto Guaranteed Preference	19½
100	100	10	Nant-y-Glo & Blaenau Ironworks (Lim.)	29s. 6d.
1	1	17½	Omoa and Cleland Iron & Coal (L & B)	57s. 6d.
1	1	17½	Scottish Australian Mining (Limited)	8s. 9d.
1	1	17½	Ditto New	91
Stock	100	10	Shotts Iron	91
COPPER, SULPHUR, TIN.				
4	4	4	Canadian Copper and Sulphur (Lim.)	3s.
10	7	40	Cape Copper (Limited)	35s.
1	1	15	Glasgow Caradon Copper Mining (Lim.)	19s.
1	15s.	15	Ditto New	15s.
10	9½	10	Huntington Copper and Sulphur (Lim.)	30s.
25s.	25s.	10	Kapunda Mining (Limited)	6d.
4	4	4	Panulicillo Copper (Limited)	35s.
10	20	7	Rio Tinto (Limited)	72s. 6d.
20	20	7	Ditto 7 per cent. Mortgage Bonds	14
100	100	5	Do. 5 per cent. Deb. (Sp. Con. Bds.)	56½
10	10	10	Russia Copper (Limited)	40s.
10	10	22½	Tharsis Copper and Sulphur (Limited)	201 17s. 9
10	7	22½	Ditto New	14½
1	1	1	Yorke Peninsula Mining (Limited)	5s.
1	1	1	Ditto, 15 per cent. Guaranteed Pref.	17s. 6d.
GOLD, SILVER.				
1	1	1	Australian Mines Investment (Limited)	8s. 9d.
5	5	6d.	Richmond Mining (Limited)	87. 8s. 9d.
OIL.				
10	7	6	Dalmeny Oil (Limited)	8
1	1	7½	Oakbank Oil (Limited)	45s.
1	5s.	25	Ditto	12s.
10	10	2½	Uphall Mineral Oil (Limited) "A"	8½
10	10	10	Ditto "B" (Deferred)	10
10	10	10	West Calder Oil (Limited)	75s.
10	8½	9	Young's Paraffin Light & Mineral Oil (L)	14. 3s. 9
MISCELLANEOUS.				
50	25	5	London and Glasgow Engineering & Iron Shipbuilding (Limited)	25½
20	14½	20	Peruvian Nitrate (Limited)	10
7	7	10	Phospho Guano (Limited)	10½
10	4	6	Scottish Wagon (Limited)	11½
10	4	6	Ditto New	87s. 9d.

† Interim. Last day for this account, Nov. 10; settling day, Nov. 14.

NOTE.—The above lists of mines and auxiliary associations are as full as can be ascertained, Scotch companies only being inserted, or those in which Scotch investors are interested. In the event of any being omitted, and parties desiring a quotation for them and such information as can be ascertained from time to time to be inserted in these lists, they will be good enough to communicate the name of the company, with any other particulars as full as possible.

J. GRANT MACLEAN, Stock and Share Broker. Post Office Buildings, Stirling, Nov. 8.

UTILISING RESIDUAL OXIDES OF IRON.—The object of the invention of Mr. J. H. BALD, of Hebburn-on-Tyne, is to utilise such residual and other oxides of iron as are in a finely-divided, powdery, or pulverulent condition, and which heretofore have been unutilised for smelting and working without previous de-oxidation. For that purpose he mixes the said oxides with caustic lime, and adds thereto a little water when the said oxides do not contain a sufficient quan-

tity of moisture; he then dries the mixed mass in contact with or in an atmosphere containing carbonic acid gas. In this way the caustic lime is converted into carbonate of lime, and the mass is rendered sufficiently hard to withstand the burden of the blast-furnace, and made fit for treatment by any known or desired means. In practice he adds to residual ores from cupreous pyrites from 5 to 10 per cent. of caustic lime, and about 5 per cent. of water; and after thorough mixing under edge runners, or by any other suitable means, he spreads the mixed mass, divided into suitable pieces or lumps on a floor, and dries it in an atmosphere containing carbonic acid, obtained preferably from the waste products of combustion used to heat the drying floors on which the mixed mass is spread.

GETTING COAL WITHOUT GUNPOWDER.

The large number of accidents in collieries attributable to the use of explosives has led inventors for some time past to turn their attention to the production of instruments easy of application, and sufficiently powerful to bring down the coal by mechanical means alone. The inventions of Messrs. Bidder and Jones and Mr. J. Grafton Jones are already well known to the readers of the *Mining Journal*, and another contrivance of the same class has now been invented by Mr. G. W. ELLIOT, mechanical engineer, of Chowbent, Lancashire. There are, however, some important differences. The object has previously most generally been effected by first drilling or preparing a hole in the mineral, and then placing a wedging implement therein (composed of three pieces, a central wedge and two segments or cheeks made of iron or steel), and subsequently either driving or withdrawing the wedge between the segments, so as to force them apart and effect the fracture of the mineral. Mr. Elliott's invention on the contrary is based on the principle of the propelled wedge, and by its adoption many great disadvantages attendant on this principle as hitherto applied are overcome, a principal one of these disadvantages being that when the wedge has been driven in far as possible, whereby the maximum amount of expansion is obtained, and the mineral fails to be fractured or brought down, it is not possible to insert an additional wedge, or in any way increase the expansion, and the implement has, therefore, to be left in place until it is either hewn out or the mineral is brought down by other means. In his present improved implement Mr. Elliott employs two central or driving wedges of peculiar form, and which rest upon each other along the longitudinal axis of the implement, their inner faces being coincident, while their outer faces are inclined and form the wedge planes upon or against which the segments or cheeks are placed, one on each side. The four pieces when thus combined, and in their proper position to commence work, present in cross section a circular figure corresponding, or nearly so, in diameter with the circumference of the drilled hole. From the point where the inclined planes of the wedges and of the segments terminate all four pieces are continued outwards by thinner bars, which (when the implement is placed in position in the hole) project beyond the orifice thereof, the segments very slightly, and the wedge pieces considerably. Also at the point where the inclines of the wedges cause the bars which form their continuation, instead of being coincident and resting upon each other, as do the inner faces of the wedges as above alluded to, spring or deviate slightly from the axial line, so as to leave an opening between them sufficient for introducing an additional wedge if required.

In using the implement a hole of the required diameter and length having been drilled in the mineral, as usually, the segments are placed therein, a space being left between their inner ends and the same end of the hole (so that the wedges may have sufficient freedom of action endways), and their bar ends projecting beyond the orifice of the hole; the wedge pieces are then inserted between the segments and pushed in as far as can be done by hand; then with a hammer the wedges are alternately driven in a little at a time until the desired fracture of the mineral is effected; but if the maximum amount of expansion thus attainable is not sufficient to fracture the mineral as desired, an additional wedge is then introduced at the opening above referred to between the wedges, to produce a sufficient amount of expansion.

The advantages of this system of double wedges are obvious, because the power of a wedge being in proportion to its tenacity, or the small angle of its inclined planes, by this system double the expansive force may be obtained to that obtainable with a single wedge with the same expenditure of propelling on each wedge. A considerably increased wedging angle can thus be obtained over that obtainable with a single wedge; these are material advantages, the

object of using the implements being to obtain the greatest possible expansive force against the material forming the circumference of the hole with the least expenditure of propelling power. According to this system also there is the further advantage of being able to introduce an additional wedge between the others if necessary, and so increase the available power considerably.

NEW AND ECONOMIC PUMP.

A novel and peculiar apparatus for raising water has been invented by Mr. A. BUFFAULT, of Lyons, which will prove of especial value where it is necessary to place the motor more than from eight or nine yards above the liquid and in a place at a considerable distance therefrom. The apparatus has a pump barrel wherein works a solid piston, which in its operation descends below and rises above the discharge orifice. This pump barrel is connected by a tube to other pump barrels, arranged one below the other in a line with the first-valves opening upward. The pistons of the two lower barrels are connected by a rod. The diameter of the upper one is less than that of the lower one of these two barrels. The lower piston, which is connected to a lever carrying a counterpoise, in descending causes the said counterpoise to ascend. The lowest of the said barrels is immersed in the liquid. Considering the solid piston to have a downward movement, as soon as its lower surface has passed the aforesaid orifice there will be caused a pressure upon the liquid contained in the tubes. Then by reason of the incompressibility of liquids the valve of the second piston will close, and the said piston will descend. The third piston will also descend the same distance, and as its displacement leaves behind it a vacuum which is only partially filled by the descent of the said second piston, it follows, therefore, that a certain quantity of liquid is caused by atmospheric pressure to enter the barrel of the third or lowest barrel or cylinder above the piston therein. The latter in descending will cause the ascent of the aforesaid counterpoise, which will be caused to act by its weight when the motive force causes the said piston to rise, and the second piston will then ascend. The valve of the lowest piston and the piston above it passes into the space above this last-named piston.

It will be understood, therefore, that after a certain number of piston strokes the liquid that has thus passed above the second piston will arrive at the spout, and will be discharged at the moment when the first or upper piston is above this spout. In some instances he employs a pump whose piston is provided with a counterweight which actuates it by the aid of a chain passing over a guide pulley, and in other cases he dispenses altogether with a counterpoise, weight, and employs a float arranged within a chamber constructed below the ascension column. This float must have such dimensions as will give it the power to raise the second and third pistons when the first or upper piston is raised, so that it will effectively replace the said counterpoise. In another modification of the invention the apparatus has a syphon tube, the short arm of which is bent upward, and is fitted with a large and small piston, the large piston being above the other piston, and both being connected by a rod. The counterweight is in this case placed on a rod extending directly upward from the said large piston.

IMPROVED STEAM-ENGINE.—Mr. J. ANTHONY, of Sharon Springs, New York, has patented an invention the object of which is to furnish an engine that is simple in construction, compact in form, and efficient in operation, which may be adapted to any of the purposes for which ordinary engines are used; but is especially designed for locomotives and steamboats. The operation of this improved engine is—Steam is admitted to the chest through an opening, whence it passes through ports to the steam-chest and through one of the ports into a cylinder. The valves, by their connection with a lever, are made to move in opposite directions, so that when one of the supply ports is opened the exhaust port below it in the same end of the cylinder is closed, while at the opposite end of the cylinder the exhaust port is open and the supply port is closed. The piston is propelled by the steam towards the end of the cylinder until it strikes one of the ribs, when the valves are shifted and the piston is moved towards the opposite end of the cylinder. The reversing of the engine is effected by admitting steam to the valve-chest to start the engine on one side of a partition, and afterwards admitting it to the other side. All the cylinders may be used in connection, or by disconnecting the coupling they may be used in pairs. When the engine is applied to steamboats one pair of cylinders may be connected with each wheel, and by the action of the engine alone the boat may be steered.

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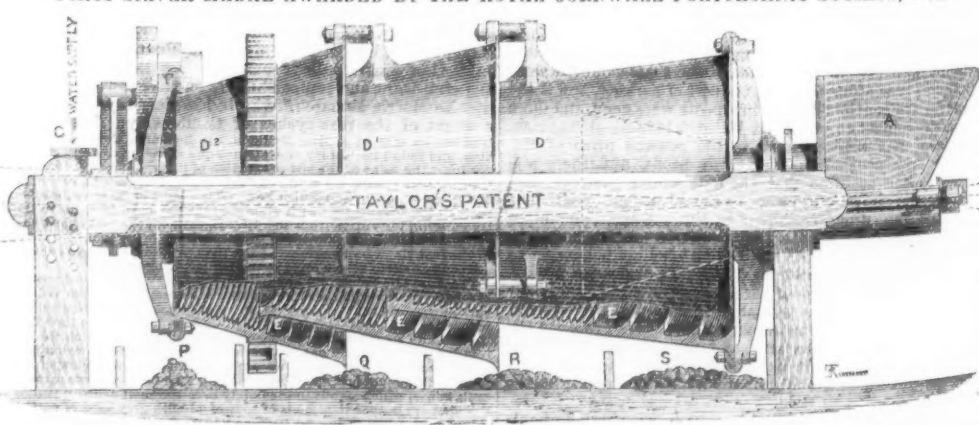
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FOR SEPARATING AND SIZING MINERAL AND OTHER SUBSTANCES.

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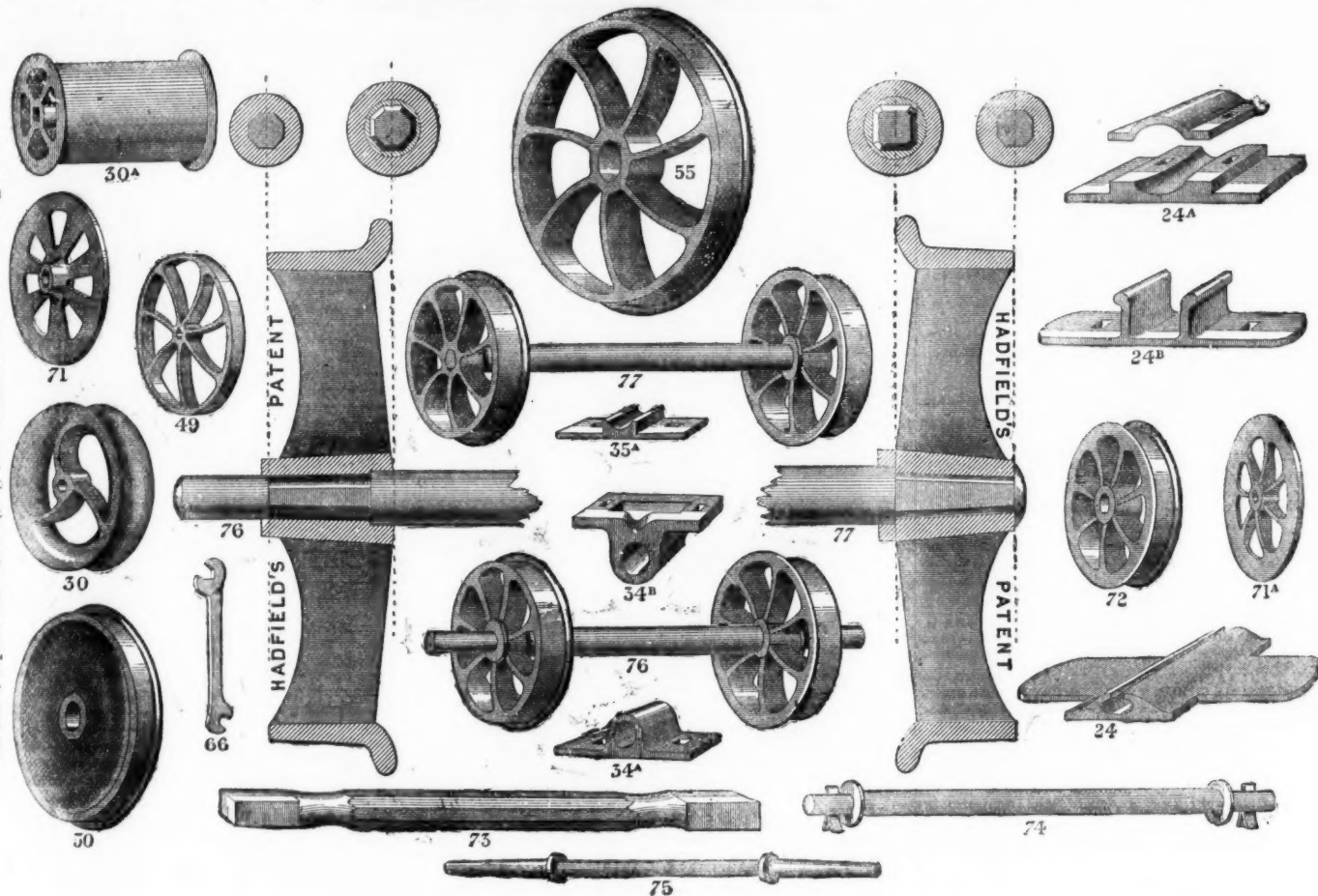
DEVOTE THEIR EXCLUSIVE ATTENTION TO THE MANUFACTURE OF

CRUCIBLE STEEL CASTINGS, for Engineering and Machine Purposes,
AND ARE THE SOLE MAKERS OF

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N.B.—Prices per Set of Wheels and Axle, fitted complete, forwarded on receipt of diameter of wheel on tread, depth of tread, real gauge, and thickness of axles and rolling load.



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HADFIELD'S PATENT METHOD OF FITTING WHEELS UPON AXLES.

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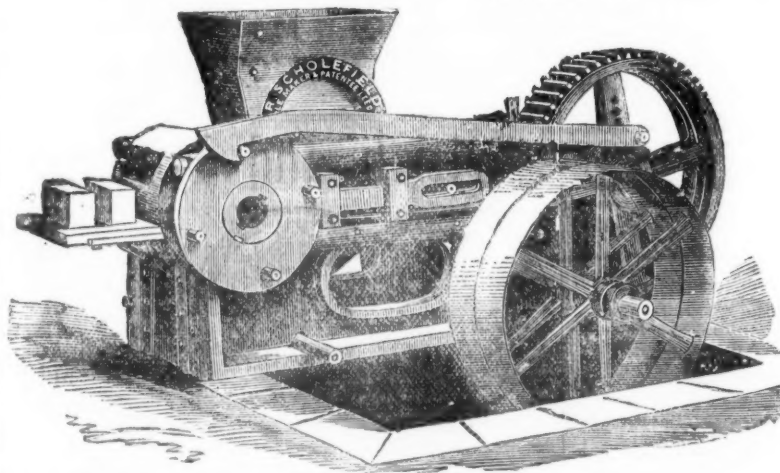
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MAPS OF THE MINES, AND OF UTAH TERRITORY.

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PATENTED 1873.



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2 men digging, each 4s. per day	...	8 0
1 man grinding, 4s. 6d. per day	...	0 4 6
1 man taking off bricks from machine, and placing them in barrow ready for the kiln, 2s. per day	...	0 2 0
1 boy greasing, 1s. 6d. per day	...	0 1 6
1 engine-man, 5s. per day	...	0 5 0
1 man wheeling bricks from machine to kiln, 4s. per day	...	0 4 0

Total cost of making 10,000 pressed bricks ... £1 5 0, or 2s. 6d. per 1000.

(SETTING AND BURNING SAME PRICE AS HAND-MADE BRICKS.)

N.B.—Where the material can be used as it comes from the pit, the cost will be reduced in digging. As the above Machinery is particularly adapted for the using up of shale, bind, &c., it will be to the advantage of all Colliery Owners to adopt the use of the said Brick-making Machinery.

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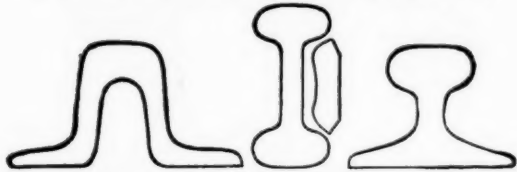
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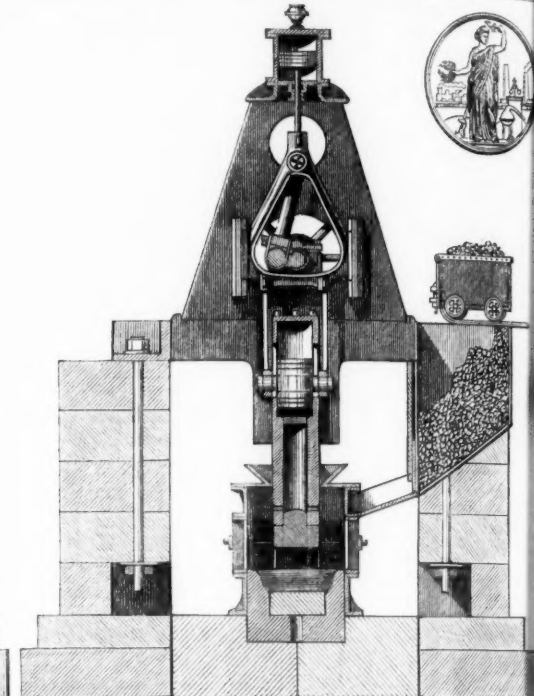
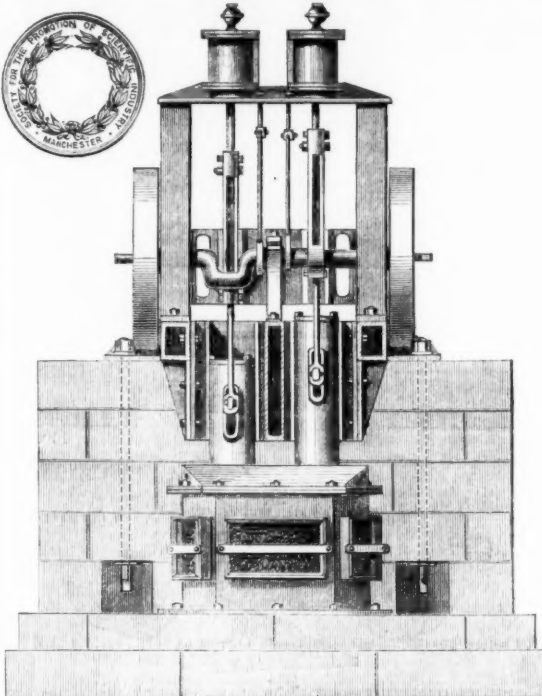
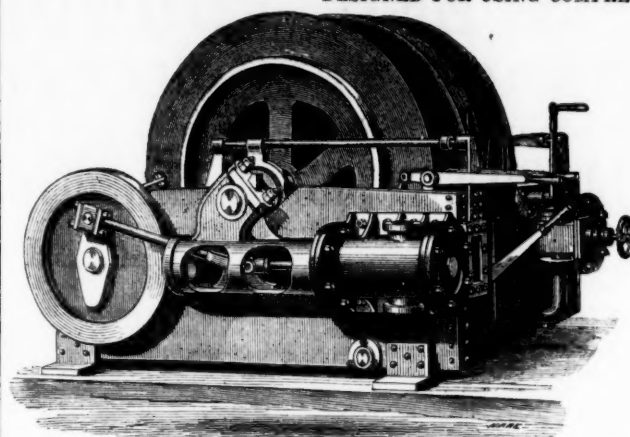
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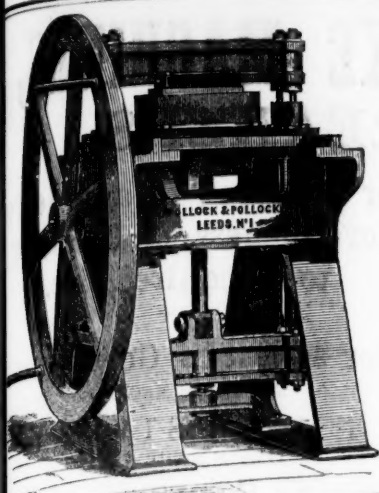
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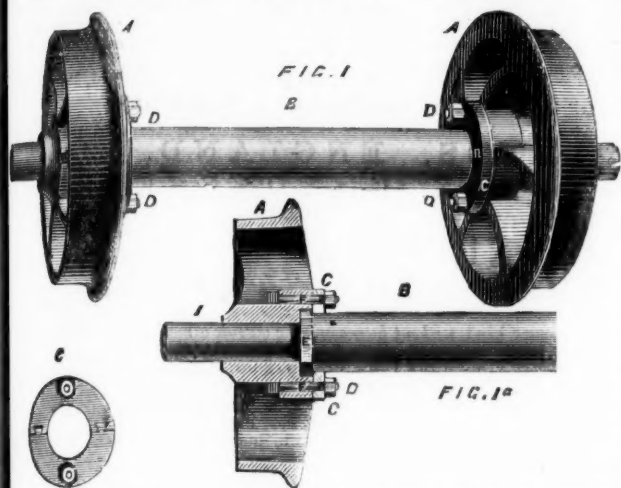
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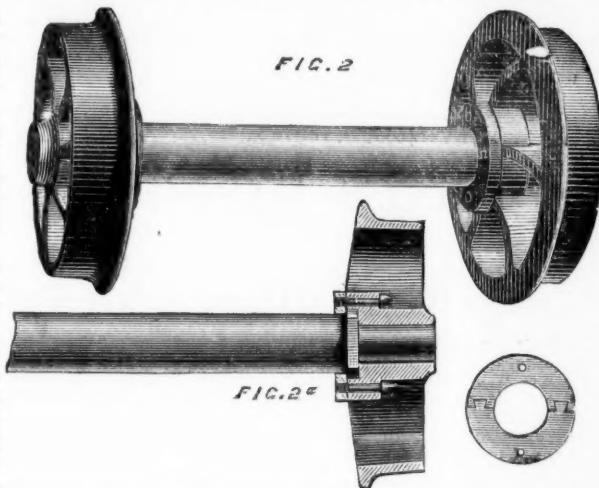
Patent Method of Fitting up Cast Steel Wheels and Axles.



Figs. 1 and 1a show a longitudinal view and plan of a pair of corf wheels and axles fitted up for outside bearings. A A are the wheels; B is the axle; C C, the washers; D D, the bolts; E, the collar on axle B; and F, the recessed boss in the wheel.

The wheel is cast with a recessed boss in the inside, made to any shape, corresponding in shape and depth with a collar formed on the axle. Figs. 2 and 2a show a longitudinal view and plan of a pair of corf wheels fitted up for inside bearings. The washers are secured to the boss of the wheel in outside bearings by bolts and nuts, and in inside bearings by set screws.

The advantages of the above system are:—A, the singular simplicity of fitting—enabling any inexperienced person, with the aid of a spanner or screw-driver, to detach the wheels from the axle or fit them together in a very short time. B, perfect solidity, the wheels and axles becoming as one piece. C, durability, no need of putting the wheels or axles into the fire, under any circumstances, which is so detrimental to wheels, rendering them remarkably brittle, and which under other systems are detached from the axle by the aid of fire. D, economy in fuel and wages, saving hundreds of pounds yearly to large coal owners. The



important desiderata secured by this invention of simplicity (so often wanted in patents), solidity, durability, and economy, have not only been amply illustrated by the technical journals interested in the progress of mining operations in this country, but have at once been fully recognised by leading authorities in the mining world.

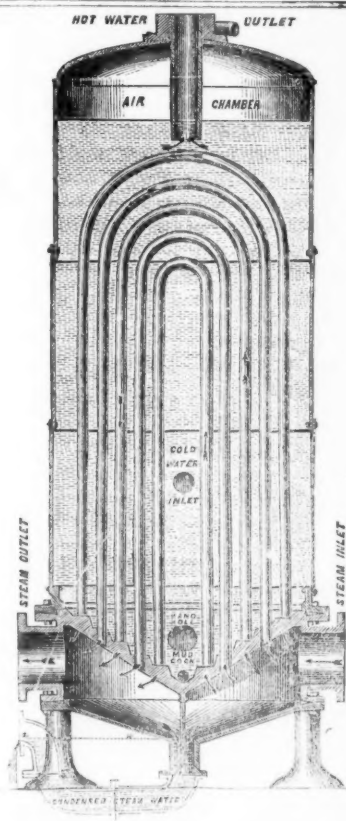
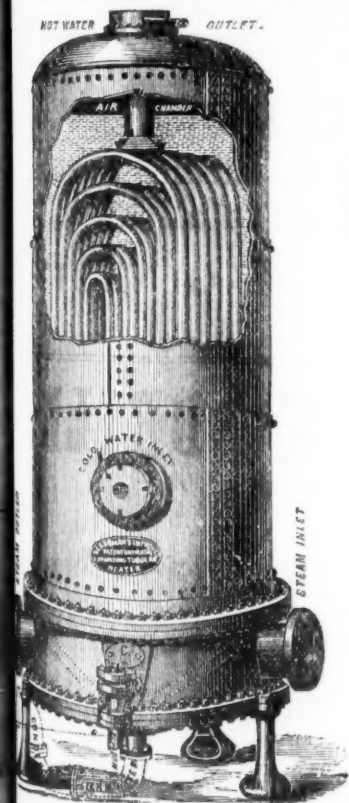
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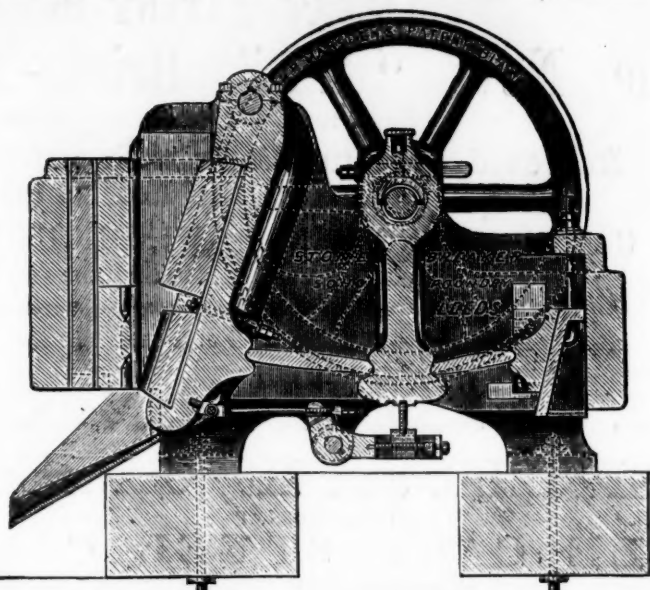
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